

# 台灣糖業股份有限公司 108 年度新進工員甄試試題

甄試類別【代碼】：業務 1-身心障礙組【O7701】、業務 2【O7702】、業務 3【O7703】、

地政 1【O7704】、地政 2【O7705】、地政 3【O7706】、畜牧【O7707】、

農業 1【O7708】、農業 2【O7709】、化工【O7710】、機械【O7711】、

電機 1【O7712】、電機 2【O7713】、土木【O7714】

共同科目：國文及英文

\*入場通知書編號：

注意：①作答前先檢查答案卡（卷），測驗入場通知書編號、座位標籤、應試科目是否相符，如有不同應立即請監試人員處理。使用非本人答案卡（卷）作答者，不予計分。

②本試卷一張雙面共 50 題【四選一單選選擇題 40 題，每題 1.6 分；複選題 8 題，每題 2 分；非選擇題 2 題，每題 10 分】，共 100 分。

③第 1~15 題、第 24~48 題為單選題，請選出最適當答案；未作答者，不予計分。

④第 16~23 題為複選題，每題至少有 2 個(含)以上應選之選項，各選項獨立判定，全對得 2 分，答錯 1 個選項者得 1 分，答錯 2 個選項(含)以上或所有選項均未作答者得 0 分。

⑤選擇題限以 2B 鉛筆於答案卡上作答，請選出最適當答案，答錯不倒扣；未作答者，不予計分。

⑥非選擇題限以藍、黑色鋼筆或原子筆於答案卷上採橫式作答，請參照答案卷所載注意事項，於各題指定作答區內作答，並標明題號及小題號。

⑦請勿於答案卡（卷）上書寫姓名、入場通知書編號或與答案無關之任何文字或符號。

⑧本項測驗僅得使用簡易型電子計算器（不具任何財務函數、工程函數、儲存程式、文數字編輯、內建程式、外接插卡、攝（錄）影音、資料傳輸、通訊或類似功能），且不得發出聲響。應考人如有下列情事扣該節成績 10 分，如再犯者該節不予計分。1.電子計算器發出聲響，經制止仍執意續犯者。2.將不符合規定之電子計算器置於桌面或使用，經制止仍執意續犯者。

⑨答案卡（卷）務必繳回，未繳回者該節以零分計算。

## 壹、國文

### 一、單選題

【4】1.「是誰家曬了地毯忘記收？擱在籬笆上，又是開花，又是牽扯。」下列植物何者最接近此段文句所敘述的對象？

- ①野薑花                      ②荷花                      ③木棉花                      ④牽牛花

【2】2.〈琵琶記〉為元代高明所著戲劇名作，寫漢朝蔡邕與趙五娘悲歡離合的故事，其中第二十齣「糟糠自厭」尤其感人，後世更以「糟糠」一詞用來指稱哪種人？

- ①朋友                      ②妻子                      ③官吏                      ④乞丐

【2】3.古人以十二地支計時，每一地支代表一個時辰，每一時辰相當於兩小時。下列時辰與時間的配對，何者正確？

- ①寅時：1~3 點鐘              ②申時：15~17 點鐘              ③辰時：5~7 點鐘              ④酉時：19~21 點鐘

【2】4.□拔弩張／暗□傷人／□及履及／□在弦上，以上四個空格中，依序應填入哪些字？

- ①劍／劍／箭／箭              ②劍／箭／劍／箭              ③箭／劍／劍／箭              ④箭／箭／劍／劍

【4】5.「警方調閱監視器，積極追查這起死亡車禍的□逃車主，希望儘快釐清事故原因。」以上文句空格內應填入哪個字？

- ①造                      ②照                      ③躁                      ④肇

【3】6.下列文句中的疊字詞語，何者用來形容聲音？

- ①盈盈公府步                      ②繚繚思遠道                      ③札札弄機杼                      ④城外柏森森

【4】7.蘇軾〈留侯論〉：「天下有大勇者，卒然臨之而不驚，無故加之而不怒。此其所挾持者甚大，而其志甚遠也。」其中的「卒然」一詞，下列解說何者正確？

- ①死後                      ②暗中                      ③終於                      ④突然

【3】8.有關「草木無情，有時飄零。人為動物，惟物之靈。」的文意，下列敘述何者正確？

- ①草木比人類有情                      ②人類與草木皆無情                      ③人類是萬物之靈                      ④看似無情實則有情

【3】9.下列各組語詞「」中的字，何者讀音前後相同？

- ①炮「烙」／賄「賂」              ②象「笏」／自「刎」              ③「矇」蔽／「朦」朧              ④「瑕」疵／蒹「葭」

【3】10.有關白居易〈琵琶行〉：「間關鶯語花底滑，幽咽泉流水下灘」的含意，下列解說何者正確？

- ①描寫花香與鳥鳴聲                      ②描寫江邊聽到的哀怨流水聲  
③描寫琵琶彈奏時的流暢與低靡的情感                      ④描寫一幅金碧輝煌的山水畫作

【1】11.杜甫〈贈衛八處士〉：「昔別君未婚，兒女忽成行；怡然敬父執，問我來何方？」此段詩句意在表達：

- ①時光飛逝之歎                      ②兒女成材之喜                      ③父子重逢之情                      ④失婚喪偶之悲

【3】12.甲先生寫卡片時，用了祝福語「椿萱並茂」，可知甲先生是向何人祝福？

- ①自己的老師                      ②對方的父子                      ③對方的父母                      ④自己的同窗

【2】13.下列成語，何者與「投鞭斷流」的意義最接近？

- ①繼往開來                      ②旌旗蔽空                      ③心馳神往                      ④嫉惡如仇

【1】14.下列詞語及其解釋，何者正確？

- ①靦腆：羞愧的樣子                      ②落拓：洋洋得意的樣子  
③乖戾：順服依從                      ④窳劣：數量極多

【2】15.古文中「連用兩個數字」有時代表「兩個數字相乘」的數目。下列文句，何者含有這種表達方式？

- ①冠者五六人，童子六七人，浴乎沂，風乎舞雩              ②三五之夜，明月半牆  
③梁園日暮亂飛鴉，極日蕭條三兩家                      ④二十四橋明月夜，玉人何處教吹簫

## 二、複選題

【1,2,4】16.下列詞語，何者具有「張大眼睛」的意思？

- ①眦目                      ②瞠目                      ③瞑目                      ④瞋目

【1,3,4】17.一群朋友剛從國家音樂廳欣賞完紀念莫札特的音樂會，下列何者適合表達讚美的心聲？

- ①三月不知肉味                      ②見樹不見林                      ③五臟六腑像熨斗熨過                      ④如怨如慕如泣如訴

【1,4】18.下列文句「」內的成語用法，何者正確？

- ①甲先生拜師學畫多年，終於有實力開辦個人畫展，但謙稱自己是「狗尾續貂」，仍精進不輟  
②乙小姐把平日節省下來的零錢，皆投入公益活動，也算是一份「昊天罔極」的回饋  
③為了運動會的百米賽跑，選手們集訓半年，無不希望在跑道上能有「蚍蜉撼樹」的最佳成績  
④動輒上億的豪宅別墅，大概只有「膏粱子弟」才得享用

【2,4】19.下列各組詞語「」中的注音寫成國字後，何者前後相同？

- ①舉「ㄅㄨㄟ」維艱／按「ㄅㄨㄟ」就班                      ②花拳「ㄊㄩㄟ」腿／錦「ㄊㄩㄟ」河山  
③「ㄟㄇㄨㄛ」山峻嶺／「ㄟㄇㄨㄛ」作馮婦                      ④休養生「ㄊㄩㄟ」／仰人鼻「ㄊㄩㄟ」

【2,3,4】20.下列各組成語，何者的意義前後相近？

- ①期期艾艾／能言善道                      ②夙夜匪懈／焚膏繼晷                      ③玉樹臨風／倜儻不群                      ④簞食瓢飲／粗茶淡飯

【1,2】21.下列出自《論語》的文句，何者解說正確？

- ①慎終追遠，民德歸厚矣：謹慎辦理喪葬及祭祀祖先的事，可以培養人民淳厚的品德  
②君子固窮，小人窮斯濫矣：在困窮時，君子能守住品德，小人卻會胡作非為  
③不憤不啟，不悱不發：做人不要常生氣，也不要常憂愁  
④己欲立而立人，己欲達而達人：說服眾人和自己立場一致，鼓勵眾人都走到自己想去的地方

【1,3】22.對於古代「九流十家」的主張，下列各種簡要說明，何者正確？

- ①儒家思想以仁義為中心                      ②墨家思想著重在藝術  
③道家思想以回歸自然為本                      ④縱橫家思想重視交通事業

【2,3】23.文學作品常從描寫景物進而觸發情感，下列詩句，何者為「觸景生情」的表現方式？

- ①綠樹村邊合，青山郭外斜                      ②浮雲蔽白日，遊子不顧返  
③春風又綠江南岸，明月何時照我還                      ④三山半落青天外，二水中分白鷺洲

## 貳、英文

### 一、字彙【請依照句子前後文意，選出最適當的答案】

【2】24. It is necessary that we protect our \_\_\_\_\_. Otherwise, our children will have neither clean water to drink nor clean air to breathe.

- ① industry                      ② environment                      ③ service                      ④ culture

【4】25. Rated as one of the top restaurants of the city, this steak house is highly \_\_\_\_\_ to visitors by the tourism bureau.

- ① encountered                      ② solved                      ③ occurred                      ④ recommended

【4】26. Many people believe that vitamin C \_\_\_\_\_ them from getting colds.

- ① suggests                      ② affects                      ③ reacts                      ④ protects

【3】27. After much hard work, Eric \_\_\_\_\_ caught up with his classmates in math.

- ① unfortunately                      ② originally                      ③ eventually                      ④ previously

【1】28. Please give me your \_\_\_\_\_ address so that I can send you important messages all the time.

- ① permanent                      ② remote                      ③ typical                      ④ sociable

### 二、文法測驗【請在下列各題中選出最適當的答案】

【4】29. The vendor Chen Shu-chu \_\_\_\_\_ a prominent award in 2010 for her kind and unselfish donation.

- ① gave                      ② given                      ③ had given                      ④ was given

【請接續背面】

【1】30. Teaching is a challenging job, \_\_\_\_\_ good communication skills and a lot of patience.

- ① requiring                      ② requires                      ③ required                      ④ to require

【1】31. \_\_\_\_\_ the article closely, and then tell me what it is about.

- ① Read                      ② To read                      ③ Reading                      ④ By reading

【2】32. It was his parents' open-minded attitude \_\_\_\_\_ made it all possible.

- ① who                      ② that                      ③ how                      ④ when

【4】33. The train \_\_\_\_\_ when she arrived at the train station.

- ① has left                      ② leaving                      ③ has been left                      ④ had left

### 三、克漏字測驗【請依照段落上下文意，選出最適當的答案】

#### 第一篇：

You are seated on your flight, ready for takeoff, already thinking about what you'll do once you land. However, 34 things must be considered before your plane takes to the skies. 35, someone must determine how much fuel the plane needs. They also have to decide how to change its schedule if there's dangerous weather. The skilled workers handling these matters are 36 flight dispatchers. They work behind the scenes to make sure each plane has a safe journey.

Flight dispatchers organize flight schedules and track planes' passages from special centers on the ground. They're also 37 making sure planes and their crews meet safety guidelines.

Because flight dispatchers have such important roles, people must go through lots of training before they can become one. First, they need to take five to six weeks of air travel classes to become certified. Then, they 38 more than a year working under real flight dispatchers as an assistant to get hands-on experience. Afterward, they take a written and oral exam on what they've learned. If they pass these, they'll earn their wings and become one of the workers keeping our skies safe.

- 【3】34. ① an amount of                      ② the amount of                      ③ a number of                      ④ the number of  
【1】35. ① For instance                      ② On the other hand                      ③ Once in a while                      ④ What's worse  
【1】36. ① what we call                      ② what called                      ③ who called                      ④ who are calling  
【2】37. ① in case of                      ② in charge of                      ③ in honor of                      ④ in terms of  
【4】38. ① cost                      ② take                      ③ pay                      ④ spend

#### 第二篇：

For many parents around the world, their children's education is a top priority. 39 their sons and daughters excel, they often get them special tutors in subjects such as math or science. Now, however, there is a new education service on the market---video game tutoring.

Companies such as Gamer Sensei have started offering private lessons for people 40 improve their gaming skills. In particular, it specializes in helping people advance in one of the most popular games out there right now: Fortnite. In this game, up to 100 players fight 41 at once to be the last man standing.

Hiring a Gamer Sensei tutor could set you back anywhere from around NT\$230 to \$5,750 an hour. Many parents pay these rates 42 their kids might be the next top eSports player. Others, meanwhile, realize that games like Fortnite are an important part of their children's social life. 43 their reasons, their children are valuing the chance to become champions of the exciting world of video games.

- 【3】39. ① So as to ensure                      ② Owing to ensure                      ③ To ensure                      ④ With a view to ensure  
【1】40. ① looking to                      ② comparing to                      ③ leading to                      ④ heading to  
【4】41. ① other                      ② the other                      ③ another                      ④ one another  
【1】42. ① in the hope that                      ② in the hope of                      ③ with the hope to                      ④ for the hope of  
【1】43. ① Regardless of                      ② No matter                      ③ In addition to                      ④ Because

### 四、閱讀測驗【請在下列各題中選出最適當的答案】

Most people will never see a volcano erupt, but volcanoes are not the only way that the earth lets out its inner energy. Hot springs are smaller, gentler ways to allow people to enjoy the earth's interior heat. Hot springs are found where hot underground water flows up from the ground. The water is heated far below the ground by magma. Because heated water can hold more dissolved solids, hot springs often contain a lot of minerals. Some people believe that these mineral waters are good for their health. For example, they believe that sulfur relieves nasal congestion, calcium helps circulation, and salt water improves digestion. Not all of these healing properties have been scientifically proven. However, there are increasingly more studies to suggest that soaking in a hot mineral spring can decrease arthritic pain.

The countries most famous for hot springs are New Zealand, Iceland, and Japan. New Zealand has more than two dozen popular hot spring areas. Iceland, on the other hand, has about 800 hot springs in 250 areas around the country. Iceland's largest hot spring, Deildartunguhver, has a flow of 150 liters of boiling water per second. Japan boasts about 3,000 hot spring resorts. In Japan, going to hot springs for relaxation is a national pastime. The energy inside the earth is unimaginable. It can make mountains explode, and yet it can also provide relaxing, healing waters. That is something to think about the next time you are enjoying your hot spring.

【4】44. Which of the following is the main idea of the passage?

- ① Hot springs are dangerous, but heal many diseases.  
② Hot springs are formed after volcanoes erupt.  
③ Hot spring resorts are destroying the nature.  
④ Hot springs give many benefits to human beings.

【3】45. According to the passage, which country is it where almost all people find visiting hot spring resorts relaxing and enjoyable?

- ① New Zealand                      ② Iceland  
③ Japan                      ④ Deildartunguhver

【1】46. What meaning of the underlined word "magma" can be inferred from the context?

- ① It's a very hot fluid substance under the ground.                      ② It's crude oil under the ground.  
③ It's a kind of hot spring in New Zealand.                      ④ It's the lava that is cooled down.

【3】47. How many liters of boiling water can flow out every minute in Deildartunguhver?

- ① One hundred fifty liters                      ② Three thousand liters  
③ Nine thousand liters                      ④ Eight hundred liters

【2】48. Which of the following that the author says about the earth is TRUE?

- ① The earth releases heat to protect the mother nature.  
② The energy contained inside the earth is incredible.  
③ Soaking in hot springs is bad for the environment.  
④ The earth is heated by minerals, such as sulfur and calcium.

### 參、非選擇題二大題（每大題 10 分）

#### 第一題：

語譯（請詳細閱讀下文，並將劃線的文字，翻譯成流暢的白話文，不必抄題）：【10分】

至於負者歌於途，行者休於樹，前者呼，後者應，僂僂提攜，往來而不絕者，滁人遊也。臨溪而漁，溪深而魚肥，釀泉為酒，泉香而酒冽，山肴野蔌，雜然而前陳者，太守宴也。宴酣之樂，非絲非竹，射者中，弈者勝，觥籌交錯，起坐而喧嘩者，眾賓歡也。蒼顏白髮，頹然乎其間者，太守醉也。

#### 第二題：

##### 一、中翻英

智慧型手機的使用，不但改變了我們相互溝通的方式，也改變了我們取得資訊的方式。【5分】

##### 二、英翻中

The problem of plastic waste is a global concern. One statistic states that nearly one million plastic bottles are sold every minute. Carrying our own water bottles is a solution, but with drinking fountains few and far between in our cities, where can we refill them? 【5分】